

# United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/606,461	06/26/2003	Kevin O. Henderson	AVERP3302USB 3494	
75	90 01/04/2006		EXAM	INER
William C. Tritt			TARAZANO, DONALD LAWRENCE	
Renner, Otto, B	oisselle & Sklar, LLP			,
Nineteenth Floor			ART UNIT	PAPER NUMBER
1621 Euclid Avenue			1773	
Cleveland, OH	44115		D. 777 M. W. 777 A. 10 A	_

DATE MAILED: 01/04/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary		A	pplication No.	Applicant(s)			
		1	0/606,461	HENDERSON, KEVIN O.			
		E	xaminer	Art Unit			
			. Lawrence Tarazano	1773			
Th Period for Re	e MAILING DATE of this communeply	nication appear	rs on the cover sheet with t	ne correspondence address			
THE MAII - Extensions after SIX (6 - If the perio - If NO perio - Failure to r Any reply r	ENED STATUTORY PERIOD F LING DATE OF THIS COMMUN of time may be available under the provisions of MONTHS from the mailing date of this com- d for reply specified above is less than thirty (in d for reply is specified above, the maximum is eply within the set or extended period for reply eceived by the Office later than three months ent term adjustment. See 37 CFR 1.704(b).	IICATION. s of 37 CFR 1.136(a) munication. 30) days, a reply with tatutory period will a y will, by statute, cau	). In no event, however, may a reply nin the statutory minimum of thirty (30 pply and will expire SIX (6) MONTHS ise the application to become ABAND	pe timely filed  days will be considered timely, from the mailing date of this communication ONED (35 U.S.C. § 133).	1.		
Status							
1)[X] Res	sponsive to communication(s) file	ed on <i>05 Octo</i>	ber 2005.				
•==	This action is <b>FINAL</b> . 2b) This action is non-final.						
·—	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
•	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of	of Claims						
4)⊠ Cla 4a) 5)□ Cla 6)□ Cla 7)□ Cla	im(s) <u>39,40,43-45,47 and 63-86</u> Of the above claim(s) is/a  im(s) <u>43,44,47 and 75-86</u> is/are  im(s) <u>39,40,45 and 63-73</u> is/are  im(s) is/are objected to.  im(s) are subject to restri	are withdrawn allowed. rejected.	from consideration.	•			
Application I	Papers						
9) <u></u> The	specification is objected to by the	ne Examiner.					
10) The	drawing(s) filed on is/are	: a)  accept	ed or b) objected to by	he Examiner.			
Арр	licant may not request that any obje	ection to the dra	wing(s) be held in abeyance.	See 37 CFR 1.85(a).			
Rep	lacement drawing sheet(s) includin	g the correction	is required if the drawing(s) i	s objected to. See 37 CFR 1.121(	d).		
11) <u></u> The	oath or declaration is objected t	to by the Exam	niner. Note the attached O	fice Action or form PTO-152.			
Priority unde	er 35 U.S.C. § 119						
a)	Certified copies of the priority	or documents here documents here of the priority onal Bureau (F	ave been received. ave been received in Appl documents have been rec PCT Rule 17.2(a)).	cation No eived in this National Stage			
Attachment(s)							
	References Cited (PTO-892)		4) Interview Sum				
3) X Informatio	Draftsperson's Patent Drawing Review ( n Disclosure Statement(s) (PTO-1449 o s)/Mail Date <i>[</i> .			ail Date nal Patent Application (PTO-152)			

### **DETAILED ACTION**

#### Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 10/05/2005 has been entered.

## Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 39, 40, 45 and 63-73 are rejected under 35 U.S.C. 103(a) as being unpatentable over Fuji et al. (5,026,778).
- 4. The films contain a blend of polypropylene copolymer (PP-2) having a melt flow index of 7 g/10 minutes and ethylene-butene (EB-1) or ethylene propylene (EB-2) rubber (TAFMER). These films contain nucleating agents e.g. Example 11 and are used to produced oriented films. These blends may be used in multilayer structures.

Application/Control Number: 10/606,461

Art Unit: 1773

5. While the applicants claim three layer structures there is nothing that differentiates the

Page 3

components of the three layers and the core could comprise the same components as the surface

layers. It appears on its face that a three-layer structure made from the polymers in question

would meet the claims.

6. These structures are used in the production of container. The addition of an adhesive

layer to either bond the films to another structure or to close the container would be well within

the ordinary skill in the art.

7. The applicants have claims directed to metallocene-catalyzed polymers, but the prior art

is silent regarding the use of metallocene-catalyzed materials. The TAFMER material, for

example the ethylene-butene copolymer, a low-density plastomer. This material is not unlike a

metallocene-catalyzed polyethylene, and it would have been obvious to one having ordinary skill

in the art to have used a new generation metallocene catalyzed polyethylene in place of them.

This would also be true for the polypropylene materials barring any showing of unexpected

results.

8. While the applicant now specify a degree of orientation of 2-9 to 1, this is well within the

routine skill in the art and in no way out of the normal range for the orientation of films.

9. Claims 39, 40, 45 and 63-73 are rejected under 35 U.S.C. 103(a) as being unpatentable

over Kozimor et al. (6,231,936).

10. Kozimor et al. teach blends of polypropylene copolymer, metallocene catalyzed

polyethylene and nucleating agents. These blends are used to produce uniaxially oriented films.

(column 4, lines 40-67), (column 9, lines 20-21).

Art Unit: 1773

- 11. These materials can be used in the production of multilayer article and single layer articles, in which the polymers may be uniaxially oriented.
- 12. It would have been obvious to one having ordinary skill in the art to have varied the thickness of the structures produced depending on the end use of the film.
- 13. While the applicants claim three layer structures there is nothing that differentiates the components of the three layers and the core could comprise the same components as the surface layers. It appears on its face that a three-layer structure made from the polymers in question would meet the claims. Minor variations in the components would have been obvious based on the use of the film e.g. the use of slip agents, colorants, etc...
- 14. Since these structures are used for various applications, it would have been obvious to one having ordinary skill in the art to have used adhesives where necessary.
- 15. While the applicant now specify a degree of orientation of 2-9 to 1, this is well within the routine skill in the art and in no way out of the normal range for the orientation of films.

# Response to Arguments

- 16. Applicant's arguments filed 10/05/2005 have been fully considered but they are not fully persuasive.
- 17. The applicants argue that the prior art does not teach the claimed multilayer structure. The examiner notes that the applicants now claim the structure in a way that the layers need be different. This overcomes the previous art rejections with respect to claims 43,44,47 and 75-86.
- 18. The applicants also argue that the prior art does not teach films oriented in the machine direction. The prior art teaches oriented films and this meets the limitation since an intermediate

Art Unit: 1773

product would be uniaxially oriented and furthermore, the applicants do not preclude biaxially oriented films. While the applicant now specify a degree of orientation of 2-9 to 1 this is well within the routine skill in the art and in no way out of the normal range for the orientation of films.

19. Regarding the use of adhesive layers, the applicants use the term "adhesive layer" generically. The examiner takes the position that applicants are relying upon the common knowledge in the art since such a generic term is used. It is clear that one working in the art, even those of less than ordinary skill in the art, would be well versed in the use of adhesive layers.

### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to D. Lawrence Tarazano whose telephone number is (571)-272-1515. The examiner can normally be reached on M-F 8:30AM to 6:00PM (second Friday off).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Carol Chaney can be reached on (571)-272-1284. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Application/Control Number: 10/606,461 Page 6

Art Unit: 1773

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

D. Lawrence Tarazano Primary Examiner Art Unit 1773